

# FMP series

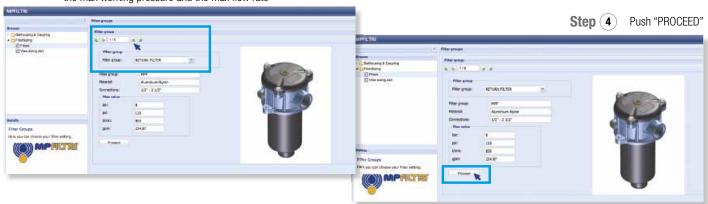
Maximum working pressure up to 32 MPa (320 bar) - Flow rate up to 475 l/min

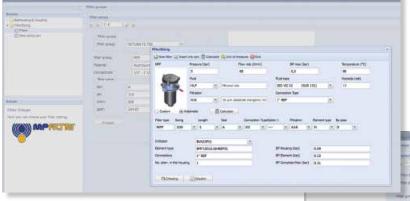






Choose filter type (MPF, MPT, etc.) in function of Step (3) the max working pressure and the max flow rate





## Step (5)

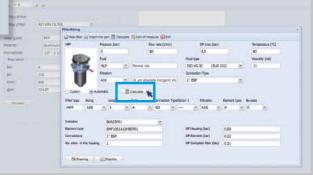
Insert all application data to calculate the filter size following the sequence:

- working pressure
- working flow rate

- working pressure drop
  working pressure drop
  working temperature
  fluid material and fluid type
- filtration media
- connection type



Push "CALCULATE" to have result; in case of any mistake, the system will advice which parameter is out of range to allow to modify/adjust the selection





Step (7) PDF Download PDF

Datasheet "Report.aspx" pushing the button "Drawing"

Description Technical data

### High Pressure filters

#### In-line

## Maximum working pressure up to 32 MPa (320 bar) Flow rate up to 475 l/min

FMP is a range of versatile high pressure filter for protection of sensitive components in high pressure hydraulic systems in the industrial equipment.

They are directly connected to the lines of the system through the hydraulic fittings.

#### **Available features:**

- Female threaded connections up to 1 1/2" and flanged connections up to 1 1/2", for a maximum flow rate of 475 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Check valve, to protect the system against reverse flow
- Low collapse filter element "N", for use with filters provided with bypass valve
- High collapse filter element "H", for use with filters not provided with bypass valve
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve in filters not provided with the bypass valve
- Visual, electrical and electronic differential clogging indicators

#### **Common applications:**

Delivery lines, in any high pressure industrial equipment or mobile machines

#### Filter housing materials

- Head: Phosphatized cast iron
- Housing: Phosphatized steel
- Bypass valve: Brass
- Reverse Flow: Steel (only for series FMP 320)
- Check valve: Steel

#### **Pressure**

- Test pressure: 48 MPa (480 bar)
- Burst pressure: 96 MPa (960 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 32 MPa (320 bar)

#### **Bypass valve**

- Opening pressure 600 kPa (6 bar) ±10%
- Other opening pressures on request.

#### Δp element type

- Microfibre filter elements series N-R: 20 bar
- Microfibre filter elements series H-S: 210 bar
- Wire mesh filter elements series N: 20 bar
- Fluid flow through the filter element from OUT to IN

#### Seals

- Standard NBR series A
- Optional FPM series V

#### **Temperature**

From -25 °C to +110 °C

#### **Connections**

In-line Inlet/Outlet

#### Note

FMP filters are provided for vertical mounting



## Weights [kg] and volumes [dm3]

Filter series	Weights [kg]				Volumes [dm³]							
	Length						Length					
FMP 065		3.26	3.62	4.83	-			0.36	0.47	0.84	-	
FMP 135		5.61	7.21	8.27	-			0.45	0.78	1.00	-	
FMP 320		10.95	13.08	15.37	17.85			1.03	1.75	2.52	3.35	



## GENERAL INFORMATION FMP

## FILTER ASSEMBLY SIZING Flow rates [I/min]

		Filter element design - N Series						
Filter series	Length	A03	A06	A10	A16	A25	M25	
	1	23	30	48	54	72	105	
FMP 065	2	31	45	60	65	82	106	
	3	52	60	80	84	94	108	
	1	69	73	120	129	171	201	
FMP 135	2	110	117	149	152	211	232	
	3	151	152	192	195	212	233	
	1	130	144	244	296	361	477	
FMP 320	2	267	291	417	438	492	509	
	3	348	390	476	493	503	519	
	4	389	415	483	502	525	534	

Maximum flow rate for a complete pressure filter with a pressure drop  $\Delta p = 1.5$  bar.

The reference fluid has a kinematic viscosity of 30 mm<sup>2</sup>/s (cSt) and a density of 0.86 kg/dm<sup>3</sup>.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

## Hydraulic symbols

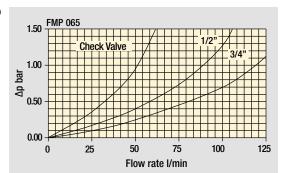
Filter series	Style S - E	Style B - C	Style T	Style D
FMP 065	•	•	•	•
FMP 135	•	•	•	•
FMP 320	•	•	•	•
	OUT D.I.	OUT D.I.	OUT TO THE PART OF	OUT TO THE PART OF

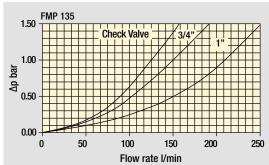


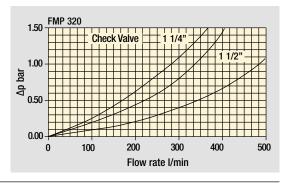
## FMP GENERAL INFORMATION

## Pressure drop

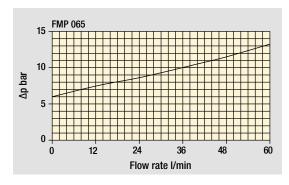
Filter housings  $\Delta p$  pressure drop

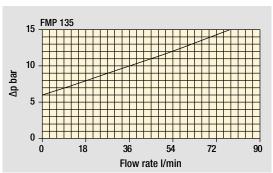


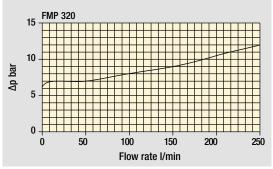




Bypass valve pressure drop



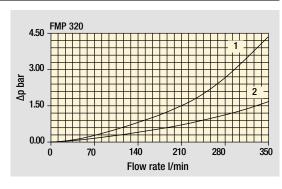




Valves

Filter housing with check valve

- 1 Reverse flow
- 2 In filter direction



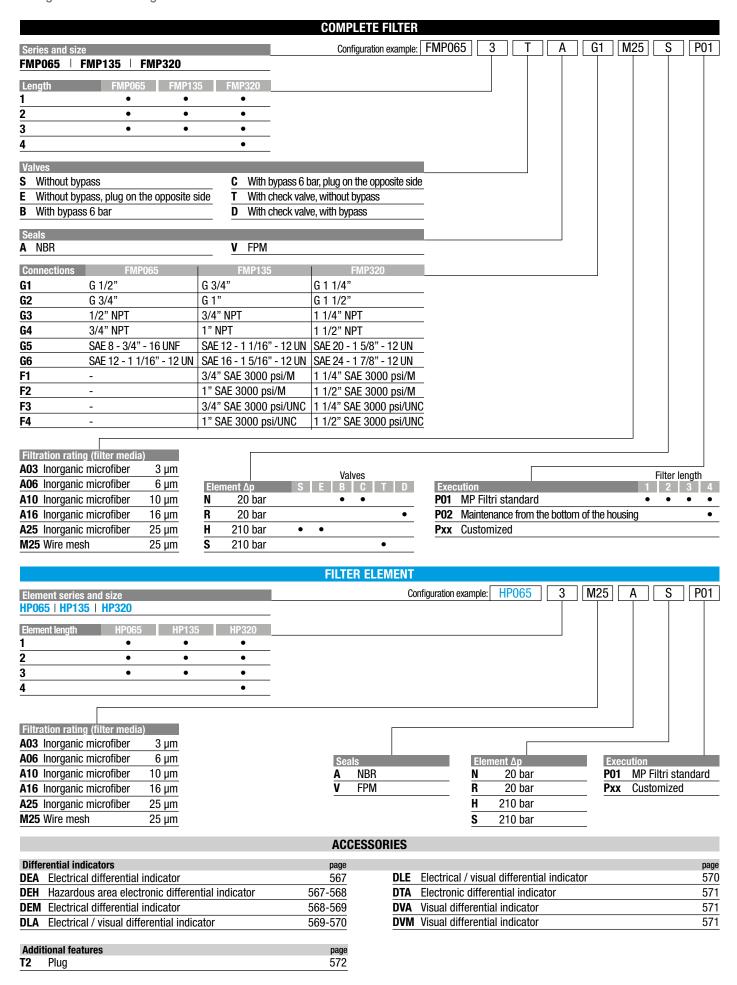
The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968.  $\Delta p$  varies proportionally with density.

# GENERAL INFORMATION FMP



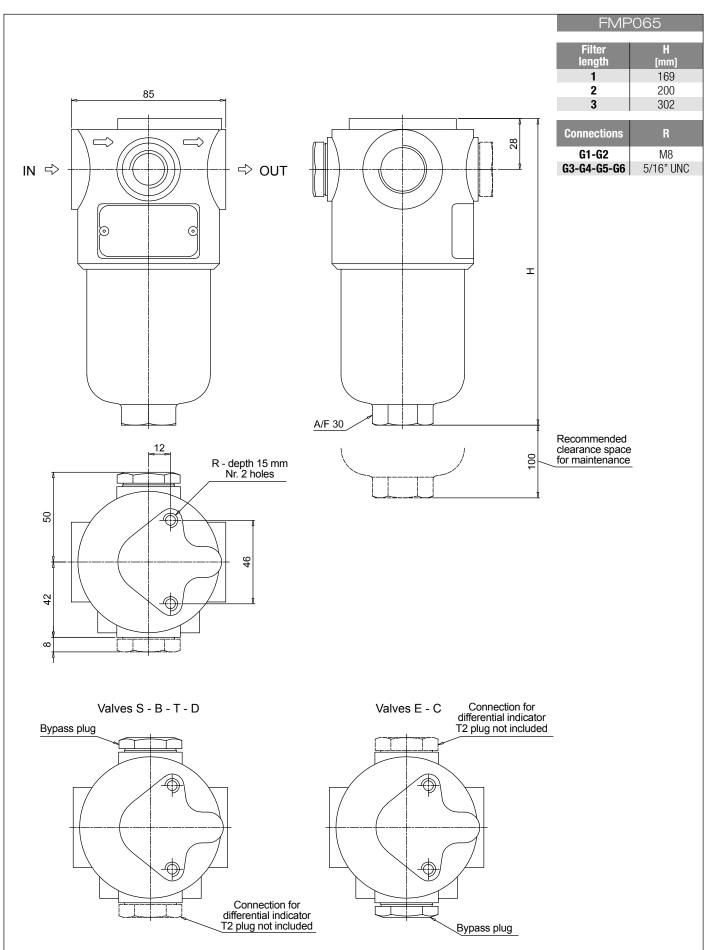


## Designation & Ordering code

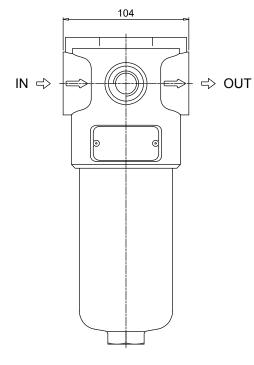


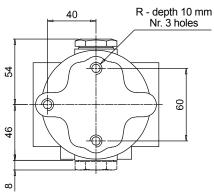
MPFILTRI

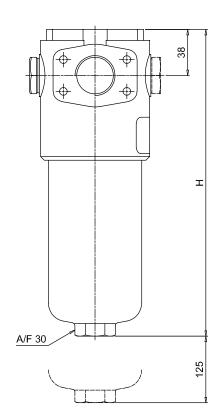
## **Dimensions**



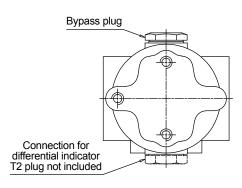
## **Dimensions**



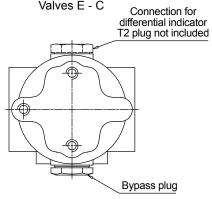




Valves S - B - T - D





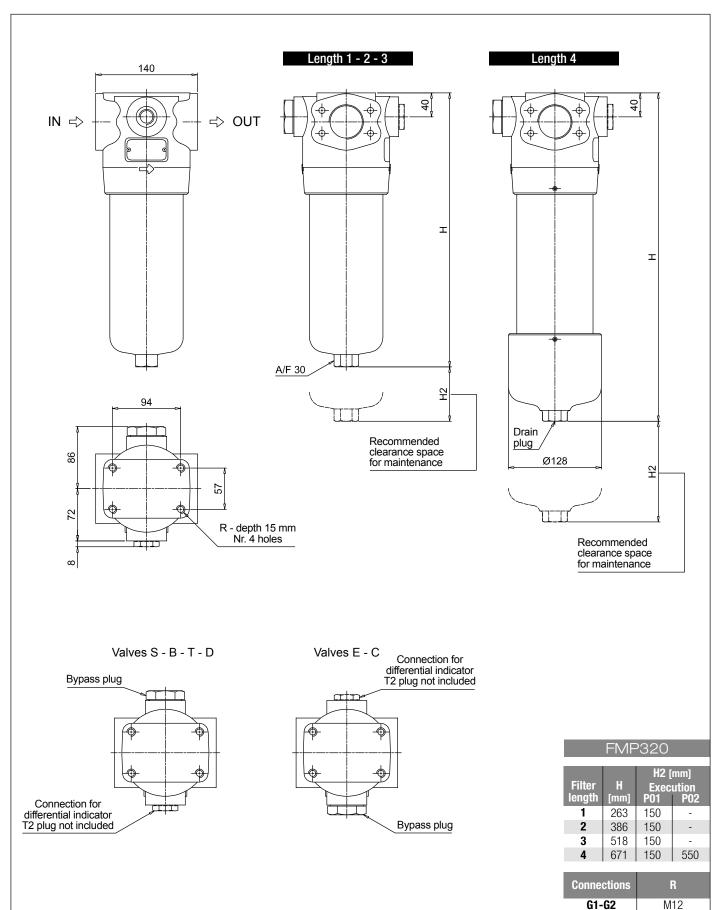


## FMP135

Filter	Н
length	[mm]
1	221
2	334
3	409

Connections	R
G1-G2	M10
G3-G4-G5-G6	3/8" UNC
F1-F2	M10
F3-F4	3/8" UNC

### **Dimensions**



G3-G4-G5-G6

F1-F2

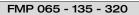
F3-F4

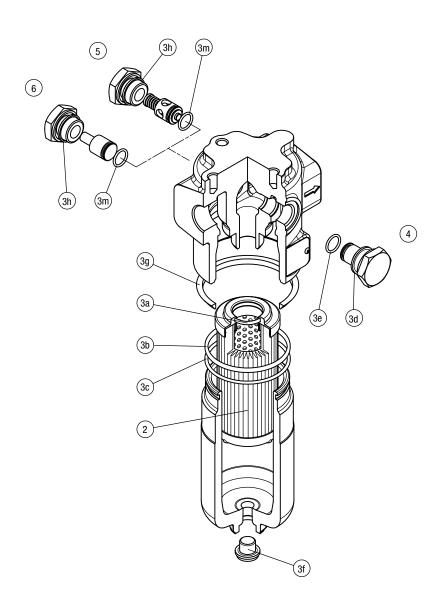
1/2" UNC

M12

1/2" UNC

## Order number for spare parts





	Q.ty: 1 pc.	Q.ty: 1 pc.		Q.ty: 1 pc.		Q.ty: 1 pc.		Q.ty: 1 pc.		
Item:	2	<b>3</b> (3a ÷ 3m)		4		5		6		
Filter series	Filter element	Seal Kit code number NBR FPM		Indicator cor NBR	nection plug FPM	Bypass a	Bypass assembly NBR FPM		Non-bypass assembly NBR FPM	
FMP 065	See	02050267	02050278			02001312	02001385	02001314	02001386	
FMP 135	order	02050293	02050294	T2H	T2V	02001312	02001385	02001314	02001386	
FMP 320	table	02050274	02050285			02001396	02001397	02001398	02001399	

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